

AMENDMENTS TO THE SPECIFICATION

Please replace Paragraph [0026] with the following paragraph rewritten in amendment format:

In addition, the bending module 14 may include sensors, such as a position sensor 21 and/or an angle sensor 21a, that are internally sensible or sensed with the control module 12. The sensors are generally able to determine a position of the movable chuck 22 relative to the fixed chuck 20. In addition, the sensors are able to determine an amount of force experienced by the movable chuck 22 or the fixed chuck 20. Therefore, the mechanism to move the movable chuck 22 will also be able to be controlled and determine a selected force applied to the movable chuck 22 or the fixed chuck 20 according to methods described herein.

Please replace Paragraph [0039] with the following paragraph rewritten in amendment format:

Generally, the data collected from the various test components is used to determine the cracking angle. During a test of the selected test specimen the position of the moveable chuck 22 relative to the fixed chuck 20 is sensed with a position or motion sensor. Therefore, the angle of the test component is determined from the position of the chucks relative to one another. Also the forces, such as a torque or other load, on each of the chucks may be sensed with a force sensor 23. The force and the position can be sensed and stored for any instant in time. Thus, when the force changes the position of the chucks and, thus, the angle of the test component may also

be determined. When the force is sensed to decrease the test component may be determined to be cracked and the sensed position is used to determine the angle of the test component at the same time. The data from the sensors can be stored in a storage medium for later analysis and cracking angle determination, as well.